

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 27/01/2009 11:10:56 AM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SIGN ASSEMBLY		
Job Number	: 45265			Part Number	: D31183		
Estimate Number	: 10087			Drawing Number	: D3118 REV C		
P.O. Number	:			Project Number	: N/A		
This Issue	27/01/2009	S.O. No.	:	Drawing Revision	: C		
Prsht Rev.	: NC			Material	:		
First Issue	1 /	Type	PURCHASED PARTS	Due Date	: 10/02/2009		
Previous Run	: 43242			Qty:	12	Um:	Each
Written By	:			Comment	:		
Checked & Approved By	: <u>Jul 09 01.27</u>			Comment	:		
Comment	: Est. A: 02.05.15 New Issue NG			Comment	:		

Additional Product...	-----						
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Job Number:							
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Seq. #:	Machine Or Operation:	Description :					
1.0	PG	PURCHASING					

Comment: PURCHASING							
Issue P/O: <u>8075</u>	<u>C 09/01/28</u> (12)						
Seal as per dwg D3118							
Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107							
Material release note required							
Sign should be self luminous to min. brightness of 160 microlamberts							

2.0	212072637107	Sign Assembly					
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Comment: Qty.: 1.0000 Each(s)/Unit	Total : 6.0000 Each(s)							
Sign Assembly								

3.0	PACKAGING 1	PACKAGING RESOURCE #1					
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Comment: PACKAGING RESOURCE #1							
Receive & Inspect for Transit Damage							
Ensure Material Release Note is attached							

4.0	QC6	DIMENSIONAL CHECK					
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Comment: DIMENSIONAL CHECK							
Check dims to dwg and certification attached							

5.0	PACKAGING 1	PACKAGING RESOURCE #1					
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Comment: PACKAGING RESOURCE #1							
Identify and Stock							
Location: <u>ST66</u>	<u>18 09/03/05 X12</u>						

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 27/01/2009 11:10:56 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 45265

Part Number: D31183

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

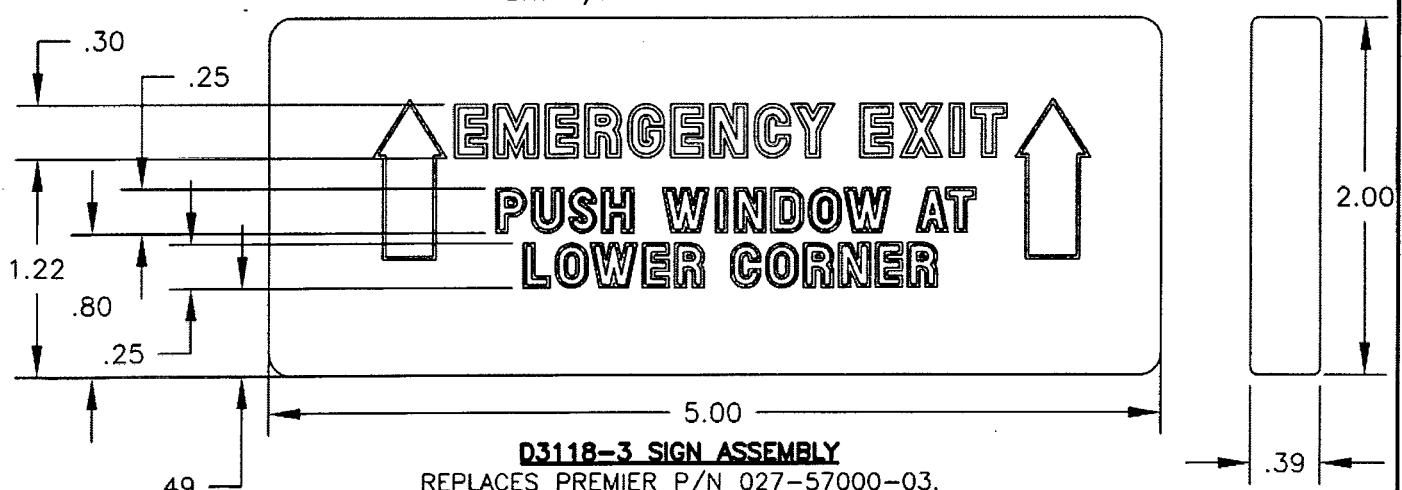
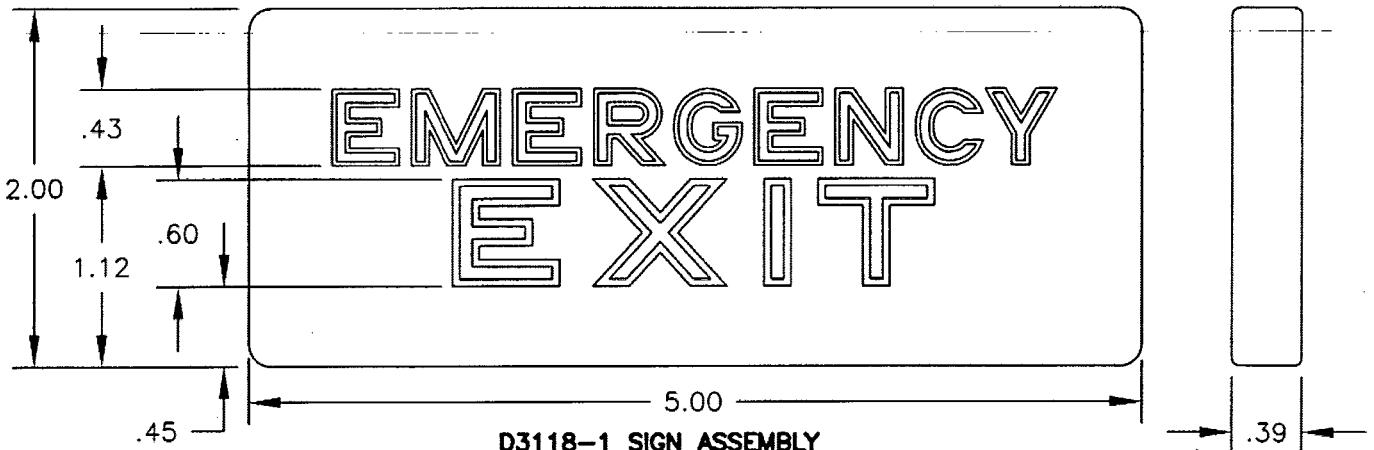
Job Completion



Do 29/03/06  
MF 09-03-05

**DART**

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>RF</i>	APPROVED <i>RF</i>	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A 02.04.15 NEW ISSUE			
B 04.05.05 ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS			
C 05.02.22 ADD D3118-5			

**RELEASED**  
05.03.05**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

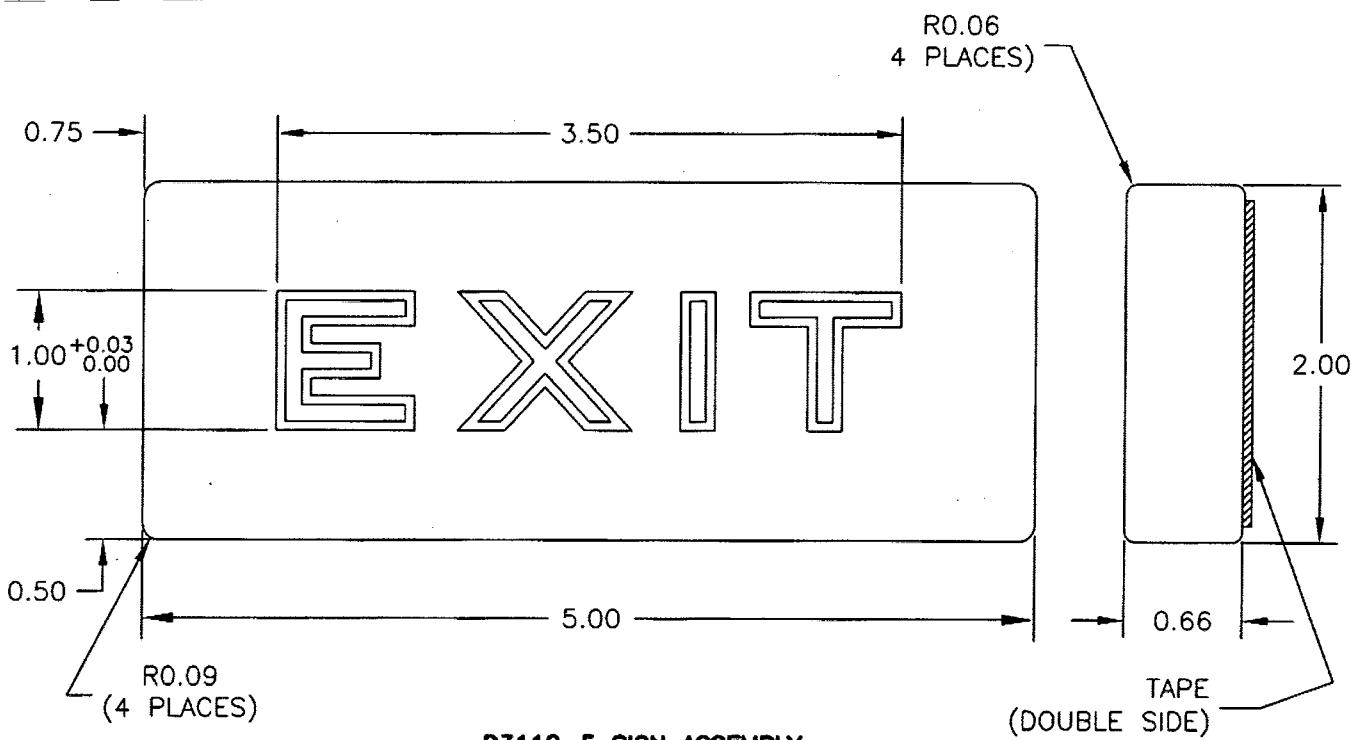
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NO. **NS265**

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**DART**

DESIGN <i>RF</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>MM</i>	APPROVED <i>CH</i>	DRAWING NO. D3118 REV. C SHEET 2 OF 2
DATE 05.02.22	TITLE SIGN ASSEMBLY	SCALE NTS

**RELEASER**  
05.03.05 *MM*D3118-5 SIGN ASSEMBLY**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A  
SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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WITHHOLD NOTICE

WORK ORDER

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Self-Powered Lighting

Self-Powered Lighting, Inc.  
31 Waterloo Avenue  
P.O. Box 657  
Berwyn, PA 19312

T: (484) 595-9130 F: (484) 595-9135

Page Number:

1

Primary P.O.: PO00008075

SSI ID #: 0007901

Order Date: 2/2/2009

Ship Date: 3/5/2009

# PACK SLIP

SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. O. B.	Terms
56427-11642	FED EX P1 COLLE	PLANT	Net 30 Days

ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
AC/4-ZZ	AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER 3.7ci BHT212-072-637-107 SERIAL NUMBER: A09-0590-A09-0601	0.137	12.00	<u>12</u>	<u>0</u>

*S orlosky*

Check box if serial number(s) are the same, else fill in range Beg # \_\_\_\_\_ End # \_\_\_\_\_

SHIP 3/5 OR B4

SHIP CUST FED EX P1 ACC'T NUMBER 1517-9324-0

**SHIELD SOURCE INCORPORATED**

This package conforms to the conditions and  
limitations specified in 49 CFR 173.424 for radioactive  
material, excepted package - Instruments or Articles, UN2911.

TOTAL BOXES: 1 TOTAL WEIGHT: 51bs

END USER INFO:

DART AEROSPACE LTD, MAINTENANCE  
1270 ABERDEEN STREET HAWKESBURY, ON K6A 1K7 CANADA



31 WATERLOO AVE., PO BOX 657  
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD.	MFG : SHIELD SOURCE INC.
PO # : PC 00008075	SPL Order # : 56427-11642
PNR : AC14-ZZ	S/N : A09-0590-A09-0601
Customer PNR:	Qty. Shipped:

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

In addition, the above referenced Part Number conforms to the Drawing.

In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By: Alana Gillis  
Q.C. Personnel



(Seal)

Date: March, 3, 2009